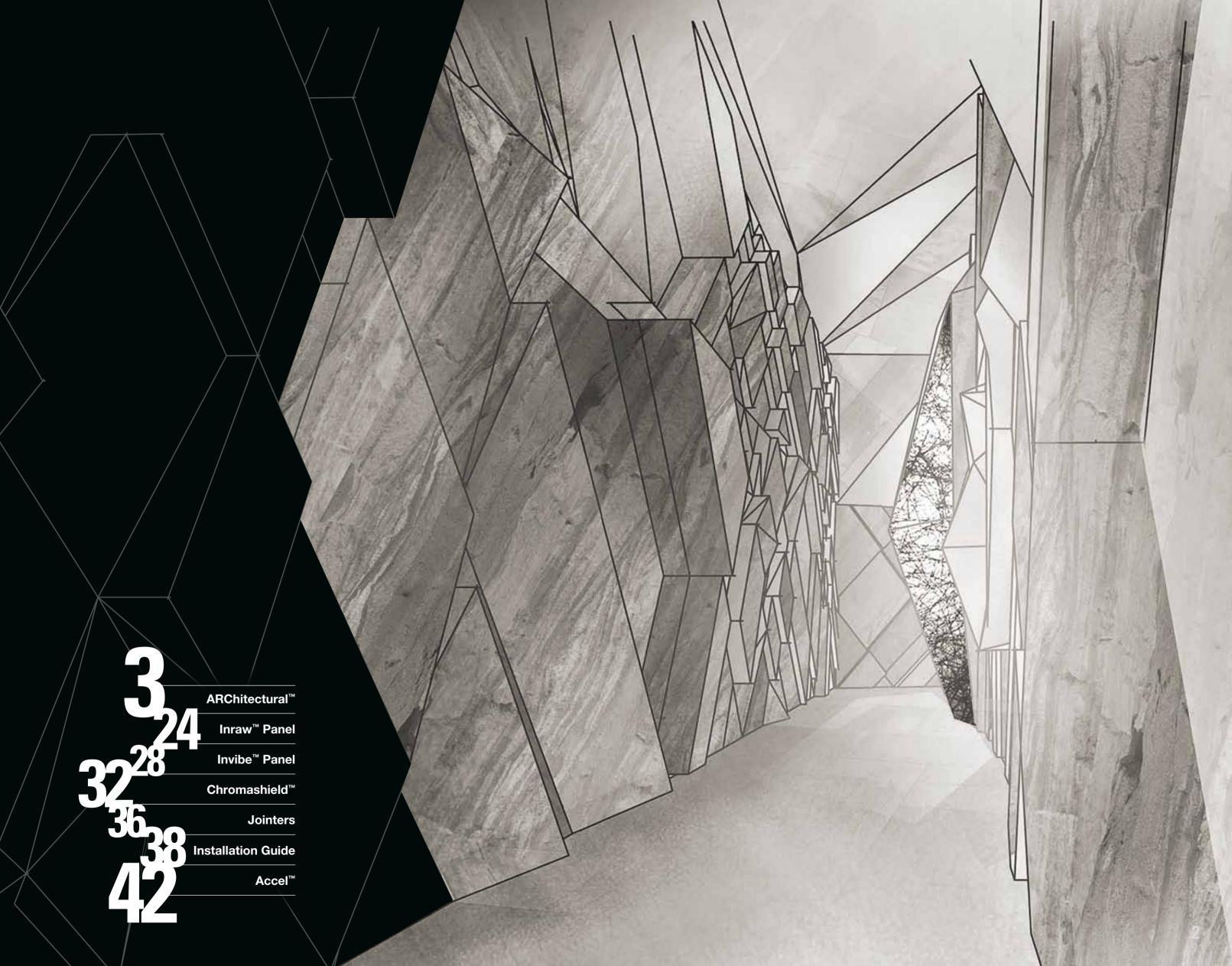


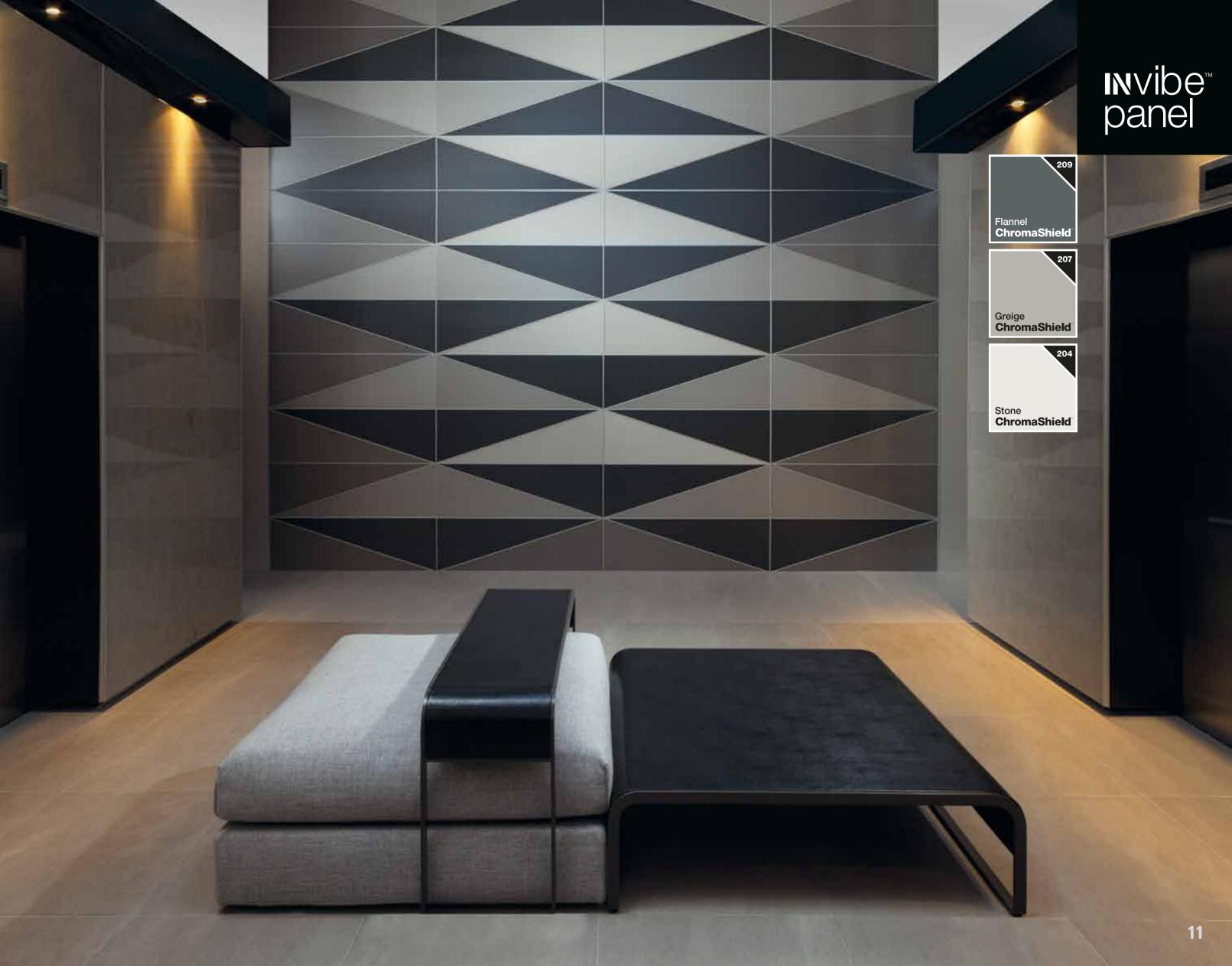
ARCHITECTURE FINDS ITS INSPIRATION IN ENDURING ARCHITECTURAL INNOVATION

























Natural aesthetic

The natural aesthetic of raw concrete in a satin or gloss finish.*** Like a fingerprint, each panel has its own unique characteristics, with slight variations in shade, tone and pattern.

Design integrity

Design integrity is maintained over time due to a high level of application durability. It's resistant to fading, yellowing, cracking, peeling and flaking. It also provides good resistance to surface scratching, abrasion and wear.

Low maintenance

Low maintenance and easy to clean. Resistant to household stains, chemicals and solvents, and bacteria and mould.

Dimensional stability

It's resistant to cracking, warping and swelling due to the robust nature of the James Hardie® cement-composite substrate.

Fire resistance

Made from a non-combustible substrate and achieves the best possible fire hazard properties classification of Group 1 – in accordance with AS/NZS 3837. This enables Inraw™ panel to be used in the broadest range of commercial interior dry applications, in various building types under the BCA.

Fast and easy installation

Does not require a base substrate for installation. Can be direct-fixed to either light gauge steel or timber frames at 600mm centres, saving time and money. Inraw™ panel can be butt-jointed or installed with the ARChitectural™ range of natural anodised aluminium extrusions to create a variety of different looks.

Energy efficiency

An R-Value of up to 3.4 can be achieved for the wall when used in conjunction with the right insulation (see James Hardie's Wall System Thermal Performance Total R-Values Technical Supplement).

A healthy product for living

Inraw[™] panel is made from benign raw materials low in toxicity, including cellulose fibre (unbleached pine wood pulp from sustainable plantation timbers), ordinary Portland cement, ground sand,** small amounts of additives and water. Both substrate and coating contain no VOC's (volatile organic compounds).

Peace of mind

Inraw[™] panel is a product from James Hardie[®], a long standing industry innovator. Its products are tested, tried and trusted.

Warranty

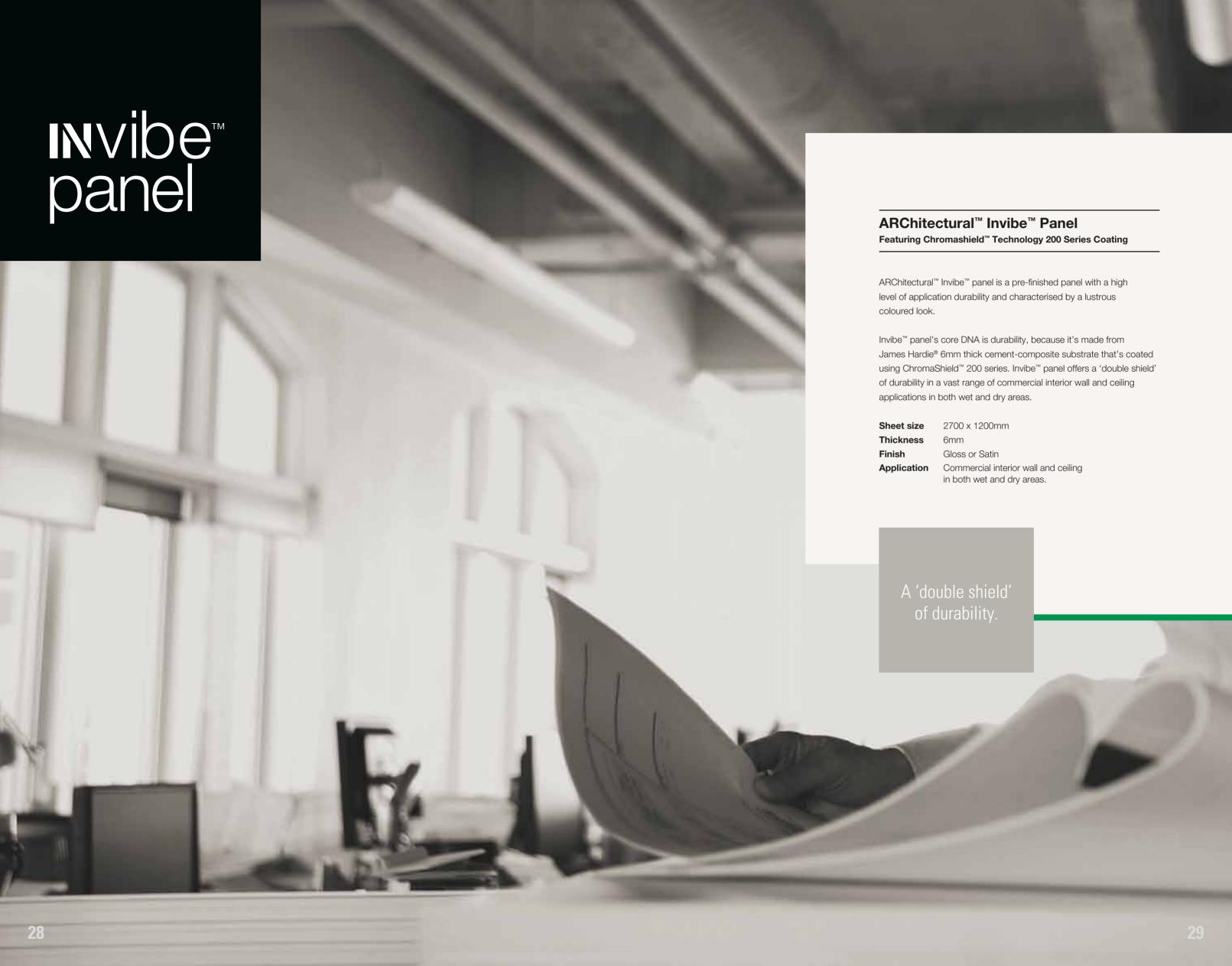
Inraw[™] panel comes with a 10 year product warranty.

^{***} The colours represented in all imagery have been reproduced as a guide only. For complete satisfaction, please refer to physical product samples for the exact colour and finish.



^{*} Key benefits apply when the product is installed and maintained correctly and to the extent set out in James Hardie's published literature current at the time of installation. For more information about performance, installation, warranties and warnings go to www.arc-architectural.com.au

^{**} Please read the Best Practice Guide: Working safely with Fibre Cement Products, which is available at www.arc-architectural.com.au



Invibe[™] panel key benefits*

A lustrous, coloured look in a satin or gloss finish

A carefully selected colour range*** that delivers an 'on trend' palette to suit a variety of different aesthetics. Gloss and satin finishes used together extend design opportunities to create a multitude of textured wall patterns.

Design integrity

Design integrity is maintained over time due to a high level of durability. Resistant to fading, yellowing, cracking, peeling and flaking as well as good resistance to surface scratching, abrasion and wear.

Low maintenance

Low maintenance and easy to clean. Resistant to household stains, chemicals and solvents, and bacteria and mould.

Dimensional stability

Resistant to cracking, warping and swelling due to the robust nature of the James Hardie® cement-composite substrate.

Fire resistance

Made from a non-combustible substrate and achieves the best possible fire hazard properties classification of Group 1 – in accordance with AS/NZS 3837. This enables Invibe™ panel to be used in the broadest range of commercial interior wet and dry applications, in various building types under the BCA.

Resistant to damage from moisture and steam

Can be used in wet area applications, including enclosed shower areas. The ChromaShield™ 200 series coating is layered to provide a thick surface barrier to moisture, and the James Hardie® cement-composite substrate is a homogenous material that is resistant to moisture damage.

Fast and easy installation

Does not require a base substrate for installation. It can be direct-fixed to either light gauge steel or timber frames at 600mm centres, saving time and money. Can be butt-jointed or installed with the ARChitectural™ range of natural anodised aluminium extrusions to create a variety of different looks.

Energy efficiency

When Invibe™ panel is used in conjunction with the right insulation (see James Hardie's Wall System Thermal Performance Total R-Values Technical Supplement), an R-Value of up to 3.4 can be achieved for the wall.

A healthy product for living

Invibe™ panel is made from benign raw materials low in toxicity, including cellulose fibre (unbleached pine wood pulp from sustainable plantation timbers), ordinary Portland cement, ground sand,** small amounts of additives and water.

Both substrate and coating contain no VOC's (volatile organic compounds).

Peace of mind

Invibe $^{\text{\tiny M}}$ panel is a product from James Hardie $^{\text{\tiny 0}}$, a long standing industry innovator. Its products are tested, tried and trusted.

Warranty

Invibe[™] panel comes with a 10 year product warranty.

^{***} The colours represented in all imagery have been reproduced as a guide only. For complete satisfaction, please refer to physical product samples for the exact colour and finish.



^{*} Key benefits apply when the product is installed and maintained correctly and to the extent set out in James Hardie's published literature current at the time of installation. For more information about performance, installation, warranties and warnings go to www.arc-architectural.com.au

^{**} Please read the Best Practice Guide: Working safely with Fibre Cement Products, which is available at www.arc-architectural.com.au



Chromashield™ Technology

ChromaShield™ technology is expressed through a series of advanced and durable coatings combined with James Hardie® cement-composite substrates that also have durability as its core DNA.

ChromaShield™ technology brings together these two durable elements to create products that offer a 'double shield' of durability, from the surface level coating to the core.

Each ChromaShield™ series coating has been specified with the end product in mind, to further enhance its look, finish and application durability.

ChromaShield™ technology key attributes* include:

- Resistance to household stains, chemicals and solvents
- Resistance to fading and yellowing
- Resistance to cracking, peeling and flaking
- Resistance to bacteria and mould
- Are low in maintenance and are easy-to-clean.

* Key attributes apply when the product is installed and maintained correctly and to the extent set out in James Hardie's published literature current at the time of installation. For more information about performance, installation, warranties and warnings go to www.arc-architectural.com.au

Chromashield™ 100 Series Coating

A commercial-grade, clear coating for interior dry wall and ceiling applications.

ChromaShield™ 100 series coating has been specified to enable a 'natural concrete' aesthetic in a cement-composite panel, and to achieve a high application durability for ARChitectural™ Inraw™ panel in commercial interior dry wall and ceiling applications.

In addition to the standard ChromaShield™ technology attributes* the 100 Series coating include:*

- Provides good resistance to surface scratching, abrasion and wear
- Is made from products that contain no VOC's (volatile organic compounds).

Chromashield™ 200 Series Coating

A commercial-grade, coloured coating for interior wall and ceiling applications in both wet and dry areas.

ChromaShield™ 200 series coating has been specified for a lustrous look and finish, and to achieve a high application durability for ARChitectural™ Invibe™ panel in commercial interior wall and ceiling applications in both wet and dry areas.

In addition to the standard ChromaShield™ technology attributes* the 200 Series coating include:*

- Provides good resistance to surface scratching, abrasion and wear
- Is resistant to damage from moisture and steam
- Is made from products that contain no VOC's (volatile organic compounds).

Inraw[™] panel interior colour palette* 100 Series coating



The slight variances in shade, tone and pattern is an inherent characteristic of Inraw™ panel, with each panel having its own unique characteristics.

Invibe[™] panel interior colour palette* 200 Series coating

















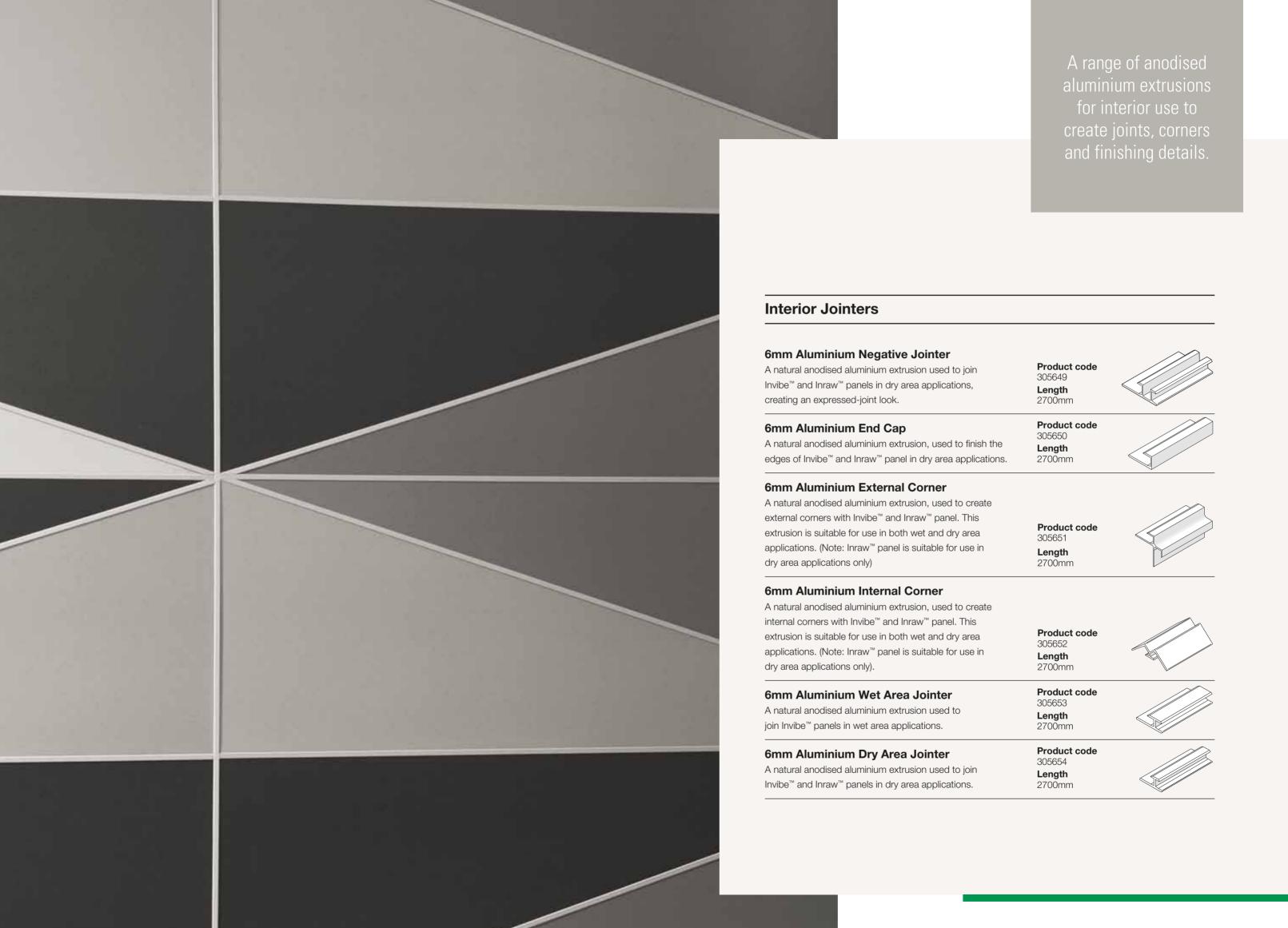








^{*} When installed and maintained correctly and to the extent set out in James Hardie's published literature current at the time of installation. For more information about performance, installation, warranties and warnings go to www.arc-architectural.com.au



INSTALLATION GUIDE

for ARChitectural™ Inraw™ and Invibe™ panels

IMPORTANT NOTES

- 1. Suitable for internal use only
- 2. Failure to install, finish or maintain this product in accordance with applicable building codes, regulations, standards and James Hardie's written application instructions may lead to personal injury. affect system performance, violate local building codes, and void James Hardie's product warranty.
- 3. Make sure your information is up to date. When specifying or installing James Hardie® products, ensure you have the current manual. If in doubt, or you need more information, visit www.arc-architectural.com.au or Ask James Hardie® on 1311 03.

FINISH Satin Gloss	DESCRIPTION A pre-finished panel made from James Hardie® 6mm thick cement composite substrate and coated using advanced and durable ChromaShield™ technology 200 series. Available in 12 different colours in either satin or gloss.	SIZE MM (NOMINAL)				
		Width	Length	Thickness	Mass kg/m²	Pallet weight
		1200	2700	6	10	388 (12 per pack)
ARCHITECT	JRAL™ INRAW™ PANEL					
Satin Gloss	A pre-finished panel with the natural look of concrete made from James Hardie® 6mm thick cement composite substrate and coated using advanced and durable ChromaShield™ technology 100 series. Available in either satin or gloss. The slight variances in shade, tone and pattern is an inherent characteristic of Inraw™ panel, with each panel having its own unique characteristics.	1200	2700	6	10	388 (12 per pack)



A natural anodised aluminium extrusion sed to join panels in dry and wet rea applications, creating an xpressed-joint look. 7.7 per pack Part No.305649





185mm diameter

For further information, refer to our installation

SAFETY DATA SHEETS, AND INSTALLATION

down, leaving the protective peel on the panel.

instructions and Material Safety Data Sheets available at www.arc-architectural.com.au.

FAILURE TO ADHERE TO OUR WARNINGS, MATERIAL

INSTRUCTIONS MAY LEAD TO SERIOUS PERSONAL

To help minimise scratching and chipping of the surface coating, work and cut the panel with the coated face

To avoid damage, all James Hardie® building products

should be stored with edges and corners of the product protected from chipping. James Hardie® building products must be installed in a dry state and protected from weather

during transport and storage. The product must be laid flat under cover on a smooth level surface clear of the ground

185mm diameter poly-diamond ade for fast and clean cutting of ames Hardie® fibre cement. each Part No.300660

12mm Double Sided Bonding Tape double sided bonding tape used in conjunction with James Hardie™ Joint Sealant, to adhere Architectural™ Invibe and Inraw™ panels to frame or lining.

per box. Part No.305534

HardieBlade™ Saw Blade

COMPONENTS NOT SUPPLIED BY JAMES HARDIE®

ories and tools may be required in conjunction with the installation of this product. Please contact the nanufacturer of this accessory or tool for information on their warranties, suitability and installation

WARNING DO NOT BREATHE DUST AND CUT ONLY IN WELL VENTILATED AREA

James Hardie® products contain sand, a source of respirable crystalline silica which is considered by some international authorities to be a cause of cancer from some occupational sources. Breathing excessive amounts of respirable silica dust can also cause a disabling and potentially fatal lung disease called silicosis, and has been linked with other diseases. Some studies suggest smoking may increase these risks. During installation or handling:

(1) work in outdoor areas with ample ventilation;

This installation guide provides guidance to

installing ARChitectural™ Inraw™ and Invibe™

suitable for internal wet area applications.

panels to a dry kilned timber or light gauge steel

frame in an internal wall and ceiling application

only. Not suitable for use in saunas, cool rooms

or similar. ABChitectural™ Inraw™ panels are not

SCOPE

(2) minimise dust when cutting by using either hand guillotine, or, where not feasible, use a HardieBlade saw blade and dust reducing circular saw attached to a HEPA vacuum; (3) warn others in the immediate area to avoid breathing dust; (4) wear a properly-fitted, approved dust mask or respirator (e.g. P1 or P2) in accordance with applicable government regulations and manufacturer instructions to further limit respirable silica exposures. During clean-up, use HEPA vacuums or wet cleanup methods - never dry sweep.

DESIGN

INJURY OR DEATH.

STORAGE AND HANDLING

All design and construction must comply with the appropriate requirements of the current Building Code of Australia (BCA), regulations and standards.

RESPONSIBILITY

The specifier or other party responsible for the project must ensure that the details in this specification are appropriate for the intended application and that additional detailing is performed for specific design of any areas not covered by this guide.

FRAMING

Framing tolerances must be 3mm in any 3000mm length of frame. Frame must be square, straight and true and free of dirt and contaminants. All panel edges must coincide with wall framing.

Timber

All frames to be in accordance with AS 1684 'Residential timber-framed construction' and a minimum of 35mm wide

All frames to be in accordance with NASH standard for Residential and Low-Rise Steel Framing Part 1: Design Criteria and the framing manufactures specifications and must have a base metal thickness (BMT) of 0.55 to 1.6mm and a bearing width of 35mm.

Over existing internal linings

Existing lining to be fastener fixed to wall frame. Install ARChitectural™ Inraw™ or Invibe™ panels to internal lining as per panel preparation steps.

Concrete, masonry or block walls

ARChitectural™ Inraw™ and Invibe™panels must be fixed to timber or light gauge steel battens.

Timber battens: 35 x 45mm wide minimum. Steel battens: 35 x 20 x 0.55 BMT galvanised.

HIGH IMPACT AREAS

Either install ARChitectural™ Inraw™ or Invibe™ panels over existing lining or reduce nogging spacing to 600mm centres.

WET AREAS

ARChitectural™ Invibe™ panel must be installed over 6mm Villaboard® lining, refer to AS 3740 'Waterproofing of domestic areas' and wet area section of this guide for more information. Inraw panel is not suitable for wet areas

BRACING

 $\mathsf{ARChitectural}^{\scriptscriptstyle{\mathsf{TM}}} \; \mathsf{Inraw}^{\scriptscriptstyle{\mathsf{TM}}} \; \mathsf{and} \; \mathsf{Invibe}^{\scriptscriptstyle{\mathsf{TM}}} \; \mathsf{panels} \; \mathsf{don't}$ provide any bracing capacity. Villaboard® lining can be fixed under the ARChitectural™ Inraw™ and Invibe[™] panels to provide bracing resistance according to the James Hardie® structural bracing guide. The ARChitectural™ Inraw™ and Invibe™ panels are then adhered to the Villaboard® lining as per the panel preparation steps.

FIRE RESISTANCE

Inraw[™] and Invibe[™] panels achieves the highest fire hazard properties classification of Group 1 in accordance with AS/NZS 3837.

Only Invibe™ panels are suitable as a kitchen splashback if kept a minimum of 200mm from a naked flame or heat source. Maximum service temperature for ARChitectural™ Inraw™ and Invibe[™] panels is 60°C.

PREPARATION

Ensure that framing and panel is dry and free of any dirt or contaminants before installation. Refer to panel preparation steps.

PRODUCT INFORMATION

ABChitectural™ Inraw™ and Invibe™ panels are manufactured to AS/ NZS 2908.2 'Cellulose-Cement Products Part 2: Flat Sheets' and are classified Type B, Category 3 in accordance with AS/NZS 2908.2. For Material Safety Data Sheets (MSDS) visit www.arc-architectural.com.au or Ask James Hardie[™] on 131103.

INSTALLATION GUIDE

for ARChitectural™ Inraw™ and Invibe™ panels

INSTALLATION NOTES

- 1. Ensure the product is of acceptable appearance prior to installation.
- 2. Ensure each board is flush, level and straight before adhering to frame.
- 3. For best results in colour matching it is recommended that orders are placed in full to ensure panels are from the same batch. Batch numbers are printed at the bottom of the label located on the rear of the panel.
- 4. Install panels with the rear panel arrow pointing in the same direction.
- 5. Wet areas require 6mm Villaboard® lining to be installed behind Invibe® panels. See the wet area section for more information.

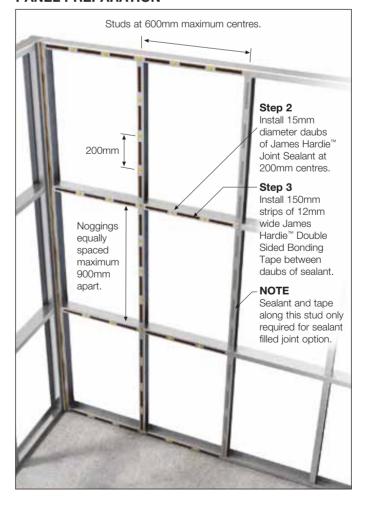


INSTALL PANELS IN SAME DIRECTION

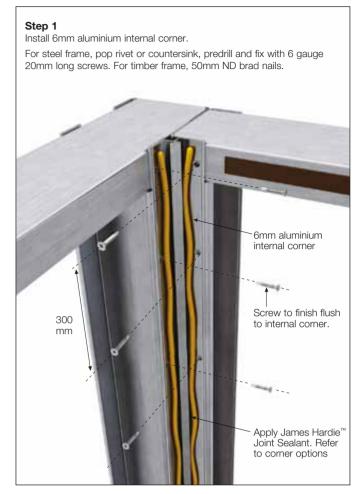
CUTTING

To help minimise scratching and chipping of the surface coating, cut the panel with the coated face down. Leave the protective peel on the panel until the panels are installed and the area is finished with all trades. Refer to safe working instructions on front page

Steps 2 & 3 PANEL PREPARATION



CORNER PREPARATION



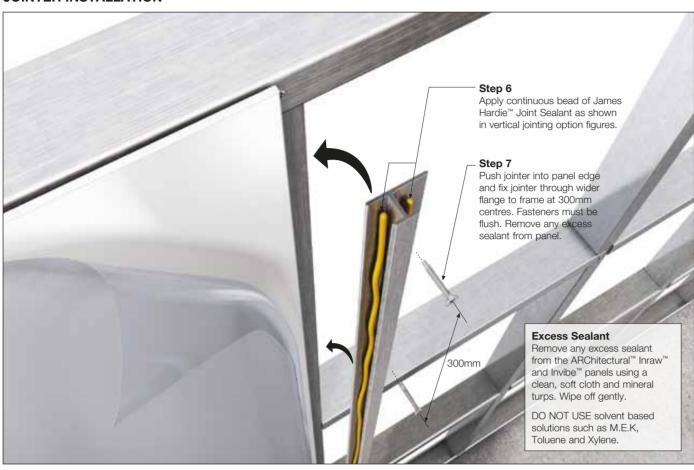
Steps 4 & 5 PANEL INSTALLATION



INSTALLATION GUIDE

for ARChitectural™ Inraw™ and Invibe™ panels

Step 6 & 7 **JOINTER INSTALLATION**



VERTICAL JOINTING OPTIONS Aluminium Dry Area Jointer



Aluminium Negative Dry/Wet Area Jointer

apply a second

bead of James

panel face and

edge to jointer

Sealant to fully seal

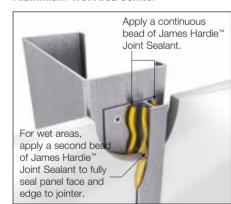
Hardie[™] Joint

Apply a continuous

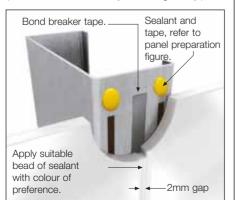
Joint Sealant

bead of James Hardie

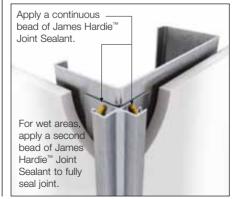
Aluminium Wet Area Jointer



Sealant Filled Joint Option (Recommended for factory sheet edges only.)



Aluminium External Corner



INSTALLATION GUIDE

for ARChitectural™ Inraw™ and Invibe™ panels

WET AREA CONSTRUCTION

In wet areas, 6mm Villaboard® lining must be installed behind the ARChitectural™ Invibe™ panels in accordance with the Villaboard® lining installation manual and other relevant literature, current at the time of installation. Refer to the Building Code of Australia and AS 3740 for additional wet area construction details.

WET AREAS - INVIBE™ PANELS ONLY

ARChitectural™ Inraw™ panels are not suitable for internal wet area applications.

All junctions must be fully sealed with wet area sealant. Always use factory sealed edges at the bottom. Any cut panel edges must be sealed with the 6mm aluminium end cap or with sealant

PANEL INSTALLATION - INTERNAL CEILING

Sealant.

mould.

NOTE:

All panels to be fully propped

without damage for 48 hours

to allow sealant to dry.

_Aluminium cap

-ARChitectural

 $Inraw^{\scriptscriptstyle\mathsf{TM}}\ or$

Invibe™ par

400mm max.

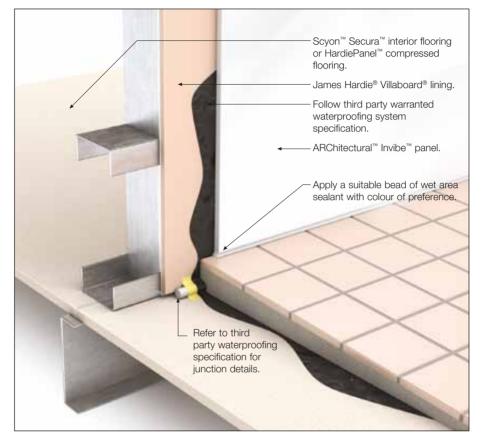
spacing.

furring channel

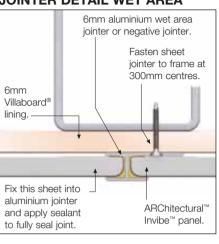
joists.

Only use warranted, compatible and tested reputable waterproofing systems.

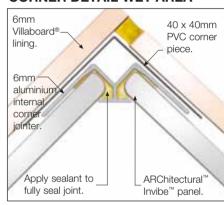
Seal cut panel edges with James Hardie™ Joint Sealant. Apply sealant around taps and fixtures penetrations after fixing panels into place.



HORIZONTAL ALUMINIUM **JOINTER DETAIL WET AREA**



ALUMINIUM INTERNAL CORNER DETAIL WET AREA



MAINTENANCE

As a guide, it is recommended that basic normal maintenance tasks shall include but not be limited to:

- Inspection of all junctions, penetrations, joints and any damage is immediately repaired.
- Inspection and repair of any sealant used.
- The product must be cleaned annually with water containing a mild detergent.

150mm strip of 12mm

Sided Bonded Tape

wide James Hardie Double

between daubs of sealant

15mm diameter daubs

of James Hardie™ Joint

For ceilings, only the

aluminium wet area or

negative jointer can be

used. Sealant filled joint

and aluminium dry joint

are not recommended.

Sealant at 200mm centres

- Wipe the surface with a soft, clean, damp, microfibre cloth.
- Remove more stubborn marks, soap build up and grime with non-abrasive cleaners. Always do a test sample before using the cleaners.
- Strong acid, alkali, cutting compounds or metal polish products must not be used. Mould can be removed with a 10% solution of bleach in water, followed by a rinse of tap water.
- Highly abrasive cleaning agents, abrasive sponges or abrasive brushes must not be used when cleaning the product.

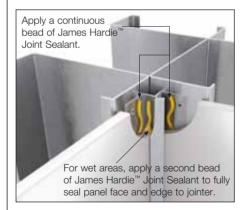
ARCHITECTURAL™ INRAW™ AND INVIBE™ PANELS **PRODUCT WARRANTY**

ARChitectural™ Inraw™ and Invibe™ panel has a 10 year product warranty. For terms and conditions of product warranty, refer to www.arc-architectural.com.au or Ask James Hardie $^{\text{™}}$ on 131103.

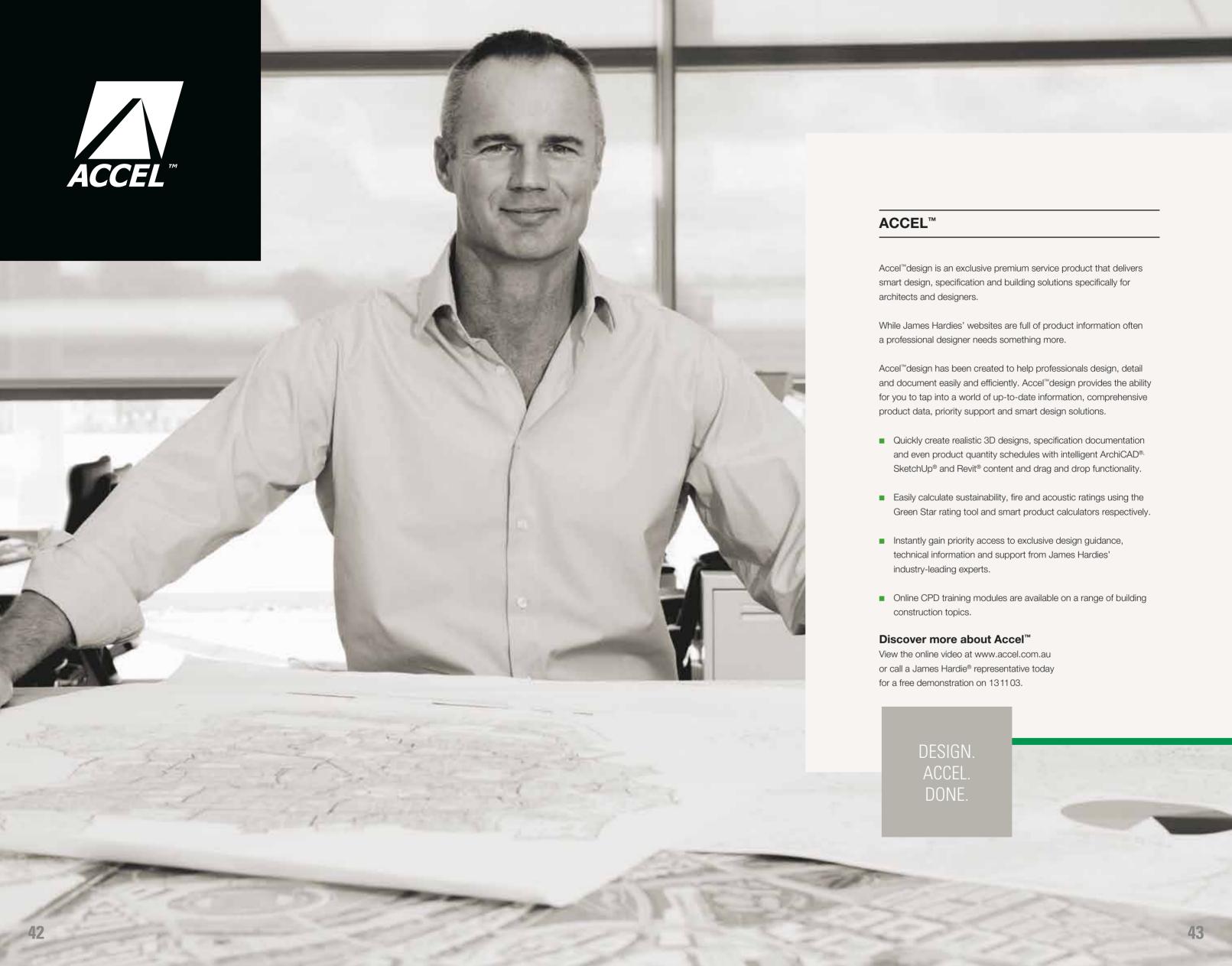
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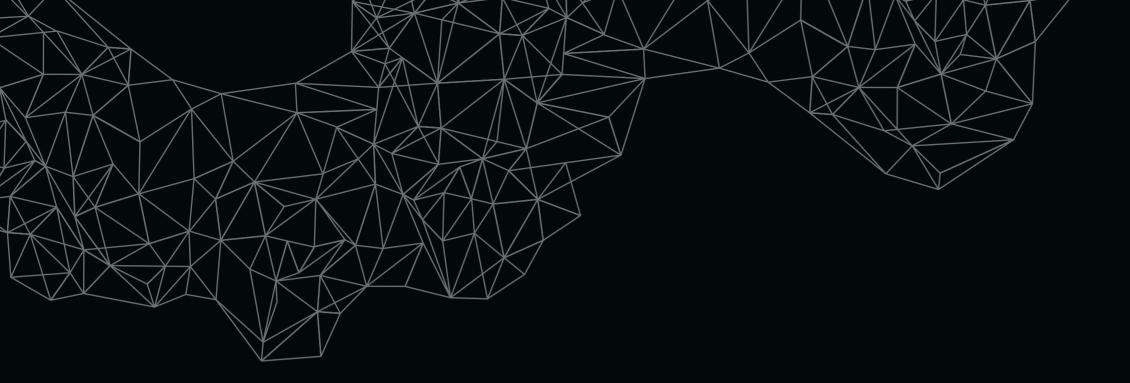
CORNER JOINTING OPTIONS

Aluminium Internal Corner



41



















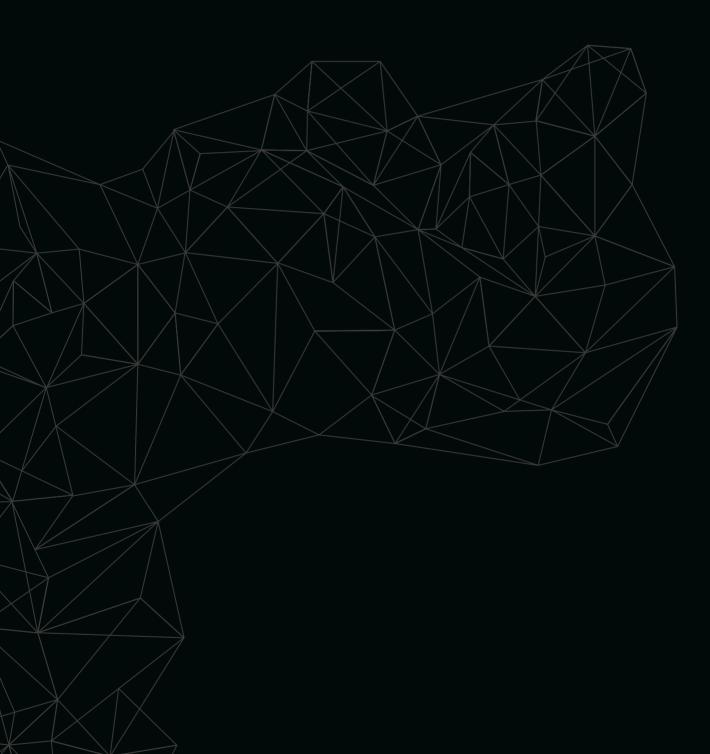
Order samples online at arc-architectural.com.au

For more information about performance, installation, warranties and warnings arc-architectural.com.au

The colours represented in all imagery have been reproduced as a guide only. For complete satisfaction, please refer to physical product samples for the exact colour and finish.

Made in New Zealand

ARCHITECTURAL®



Ask James Hardie™ 13 11 0 3 arc-architectural.com.au

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